
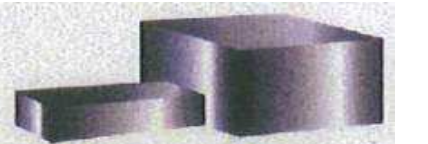


TYPE	DIA or equiv section MIN (in mm)	DIA or equiv section MAX (in mm)	Lg or H min (in mm)	Lg or H max (in mm)	Min weight (in Kg)	Max weight (in Kg)	Grades	Basic Shapes
BARS SHAFTS LONG PARTS	100	500		6 000	150	7 500	All except superalloys and Ti	
	200	1 200		20 000	2 500	26 000	All except Duplex	
SHORT PIPES RINGS	200	2 500		1 000	200	7 500	All except superalloys and Ti	
	800	2 500		3 000	2 500	26 000	All except Duplex	
LONG PIPES TUBES	80	350	100	3 000	5	3 000	All except superalloys and Ti	
	300	1 500	100	20 000	2 500	26 000	All except Duplex	
DISKS	200	3 000	7	500		7 500	All except superalloys and Ti	
	800	3 000	100	= dia	2 500	26 000	All except Duplex	
BLOCKS	100	500	50	1 000		7 500	All except superalloys and Ti	
	200					26 000	All except Duplex	
FLATS	50	500		6 000	150	7 500	All except superalloys and Ti	
	150	2 200			2 500	26 000	All except Duplex	
SHEETS	1 000	3 000	10	150	100	10 000	All except Duplex	
COMPLEX SHAPED PARTS					10	7 500	All except Duplex	

NB: Surfaces can be offered rough or finished

OPEN-DIE FORGINGS