

Supplier Name:	UKAD	SCAR #:	13242A
Attn:	Fabienne Fau	Dynamet PO#:	046381
Address:	RD62 Lieu dit la croix de Biolet 63780 Saint Georges de Mons France	Dynamet WO# (if applicable):	H57725
Date SCAR sent to Supplier:	Aug. 30, 2013	Response Due Date:	Sept. 30, 2013

Description of Non-conformance:

The microstructure for heat 120004K05F was examined after hot rolling. The heat showed evidence of an alpha enriched area located in the very top of the ingot. The alpha enriched area was still present in the microstructure after a standard lab anneal . Photomicrographs of the as-rolled condition and the lab heat treated condition are provided as an attachment.

Supplier Evaluation: Confirm Challenge If challenge, provide rationale (reference attached pages)

Containment Action: Containment Action Required? Yes No

If Yes, identify Containment Action(s) performed. If No, provide rationale (reference attached pages as necessary)

Root Cause Analysis: (reference attached pages as necessary)

Corrective/Preventive Action (or Action Plan): (reference attached pages as necessary)

Dynamet & Supplier Q.A. Approval

Supplier Approval:	Print Name & Title/Sign	Date:	
Dynamet Approval:	Sign	Date:	